

Abstract

An image laminate including a backing layer; an ink layer over a portion of a top surface of the back layer, the ink layer comprising an image; a polymer layer over at least the ink layer; a boundary material substantially circumscribing the ink layer, the
5 boundary material being deposited on a top surface of the polymer layer; and a polyurethane lens also on the top surface of the polymer layer, the polyurethane lens being substantially over the ink layer and substantially within the boundary material.